Work Order ID 53855

Item ID: **Revision ID:**

Item Name:

Draw Nbr: **Start Date:**   11/20/09 7:33   **Start Qty:** 1.00

Revision Nbr: **Required Date:** 11/23/09   **Reqd Qty:** 1.00

Reference: ECN09-684   **Cust Item ID:**   **Customer ID:**

Description: Add new paperwork to kits in stock: **Sales Order:**
D350-600, IIN-D350-600 Rev.E, ICA-D350-600 Rev.5

Approvals: **Process Plan:** _____   **Date:** _____   **Tooling:** _____   **Date:** _____

QC: _____   **Date:** _____   **SPC (Y/N):** _____   **Date:** _____

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Draw Number	Draw Rev	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

QC21 09/11/24

List Lots

Criteria :   Item ID: D350-600-141RevC   All Locations   All Warehouses   All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-600-141RevC	Main Warehouse	22394		0.0000	QC21		
Spacepod, LH, AS350	FG						
	Main Warehouse	31047		1.0000	QC21	CHG003	
	FG						
	Main Warehouse	33436		1.0000	QC21	CHG003	
	FG						
	Main Warehouse	43215		1.0000	QC21	CHG002	
	FG						
			Total:	3.0000			

List Lots

November 20, 2009 7:37:37 AM

Criteria :   Item ID: D350-600-142RevC   All Locations   All Warehouses   All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-600-142RevC Spacepod, RH, AS350/355	Main Warehouse FG	21557		0.0000	QC21		
	Main Warehouse FG	22177		0.0000	QC21		
	Main Warehouse FG	33437		1.0000	QC21	CHG003	
	Main Warehouse FG	35071		1.0000	QC21	CHG003	
			Total:	2.0000			

List Lots

November 20, 2009 7:37:49 AM

Criteria :   Item ID: D350-600-241RevC   All Locations   All Warehouses   All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-600-241RevC Spacepod, LH, AS350	Main Warehouse FG	48151	11/05/09	1.0000	QC21	CHG001	
	Main Warehouse FG	51729	10/06/09	1.0000	QC21	CHG001	
			Total:	2.0000			

List Lots

November 20, 2009 7:37:59 AM

Criteria :   Item ID: D350-600-247RevC   All Locations   All Warehouses   All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-600-247RevC	Premier	32553		1.0000		CHG001	
Spacepod Upgrade, LH	Mezz				QC21		
			Total:	1.0000			

List Lots

November 20, 2009 7:38:13 AM

Criteria :   Item ID: D350-600-248RevC   All Locations   All Warehouses   All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-600-248RevC	Premier	32554		1.0000		QC21	CHG001
Spacepod Upgrade, RH	Mezz						
			Total:	1.0000			

List Lots

November 20, 2009 7:38:16 AM

Criteria :   Item ID: D350-600-249RevC   All Locations   All Warehouses   All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-600-249RevC	Main Warehouse	48153		1.0000	QC21	CHG001	
Spacepod Upgrade	FG						

Total: 1.0000

List Lots

November 20, 2009 7:38:18 AM

Criteria :   Item ID: D350-600-349RevC   All Locations   All Warehouses   All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D350-600-349RevC Switch Relocation	Main Warehouse FG	33789		1.0000	QC21		
	Main Warehouse FG	34499		2.0000	QC21		
	Main Warehouse FG	35070		1.0000	QC21	CHG001	
	Main Warehouse FG	35071		1.0000	QC21		
			Total:	5.0000			

List Lots

November 20, 2009 7:38:22 AM

Criteria :   Item ID: D350-600-449RevC   All Locations   All Warehouses   All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt		Type Code	Comments
Item Name	Location ID					Lot Code		
D350-600-449RevC	Main Warehouse	50244	7/23/09	4.0000		QC21	CHG001	
Switch Relocation	FG							

Total: 4.0000

9/11/2/ sd

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.10.06	Job No.: P2010009	ADR Yes/No: Yes	ADR Date: 09.10.06	ECN #: 09- 684
Product No.: D350-600-541/-542		Created By: HS	Approved By:	
Product Name: Spacepod/Sliding Door Hinge Kit		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	MF 09-10-14	DQA / QA Coord	Y	SS	09.10.14
Production Engineering Coord	Y	EC	09/10/14	QC Coordinator	N		
Production Document Control	Y	BG	09-10-14	Marketing	Y	SW	09.10.13
Customer Technical Support	Y	DS	09.10.14	Customer Order Processing	N		

Reason for Change:
Customer feedback confirms that a Sliding Door Hinge kit is desirable for the AS 350 models so Spacepods may be installed

Documents Affected:

IIN-D350-600 Rev. E	D3957 Rev. A
ICA-D350-600 Rev. 5	D3968 Rev. A
D3622 Rev. B	D3991 Rev. A
D3956 Rev. A	D3992 Rev. A

PARTS MUST COMPLY [X]   PREVIOUS PARTS SATISFACTORY [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	Y	DS	NAPA C-09-0806	09.10.05

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.10.13
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.10.13
10	Update Controlled PDF Files	Y	KJ		09.10.13
11	Update Master Document List (MDL)	Y	HS	MDL-D350-600 Rev. K	09.10.05
12	Update Document Record (DR)	Y	KJ	Rev. I	09.10.13
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ		09.10.13
16	Update / Verify ARC Database	Y	KJ		09.10.13
17	Create / Update Change Record Form	Y	KJ	D350-600-541/-542 CHG 001	09.10.13
18	Create / Update PPP's	Y	KJ		09.10.13
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ	Add ADR, IIN and ICA	09.10.13
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.10.13
22					
23					

Description / Action:
- Update estimates for D350-600-541/-542 for latest drawings
- D350-600-541/-542 at CHG001
- Verify estimates, DXFs and DSNs for all parts are current per D3622 Rev. B, D3956 Rev A, D3957 Rev. A, D3968 Rev. A, D3991 Rev. A, D3992 Rev. A

53/55

AS 09-11-20
(1a)
ECN09-684
IIN FCA
Rev E, Rev 5

ECN Verified & Complete: _____   Date: 09/10/20